



US009409249B1

(12) **United States Patent**  
**Trussell**

(10) **Patent No.:** **US 9,409,249 B1**  
(45) **Date of Patent:** **Aug. 9, 2016**

(54) **WELDING ASSISTANCE SYSTEMS**

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(\*) Notice: Subject to any disclaimer, the term of this  
patent is extended or adjusted under 35  
U.S.C. 154(b) by 657 days.

(21) Appl. No.: **13/668,041**

(22) Filed: **Nov. 2, 2012**

**Related U.S. Application Data**

(60) Provisional application No. 61/588,628, filed on Jan.  
19, 2012.

(51) **Int. Cl.**  
**B23K 9/025** (2006.01)  
**B23K 9/028** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **B23K 9/0253** (2013.01); **B23K 9/0286**  
(2013.01)

(58) **Field of Classification Search**  
CPC ... B23K 9/0253; B23K 9/0282; B23K 9/0286  
USPC ..... 219/60 R; 228/49.3  
See application file for complete search history.

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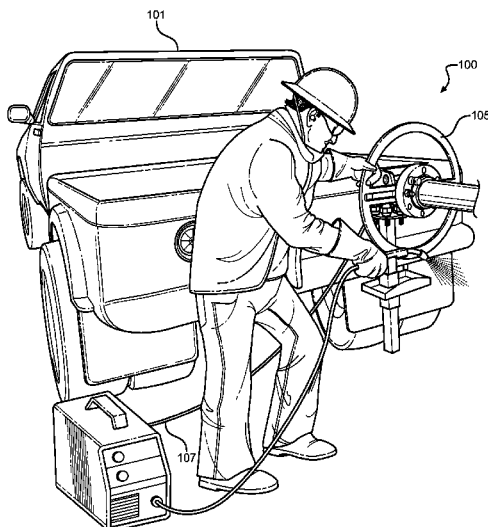
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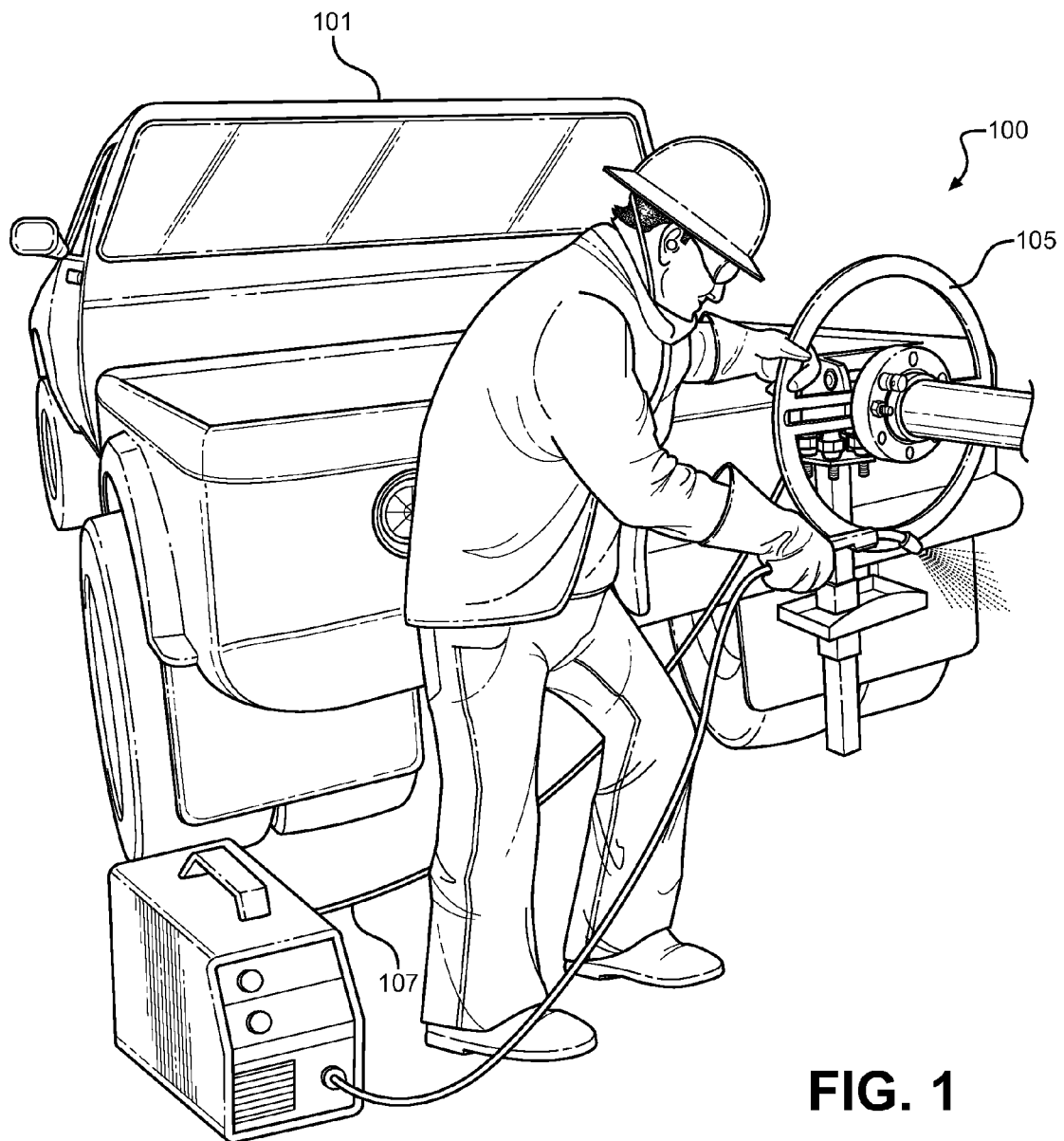
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(57) **ABSTRACT**

Welding assistance systems to rotate a piping system compo-  
nent for welding purposes. The welding assistance systems  
hereof permit pivoting of the item to be welded, leveling of  
the item to be welded, and electrical conduction prevention to  
protect items connected with the welding assistance system  
hereof.

**18 Claims, 12 Drawing Sheets**



**FIG. 1**

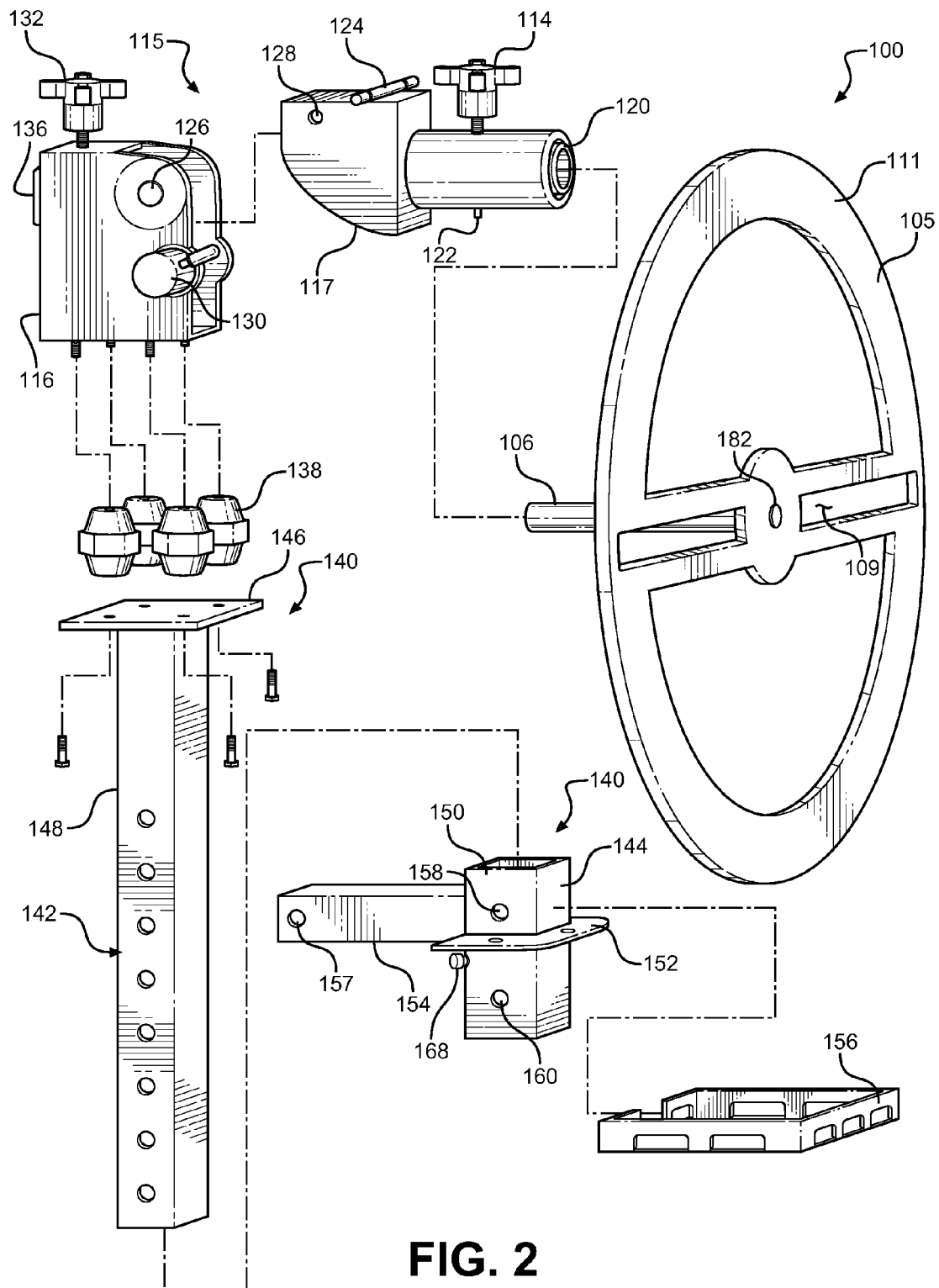
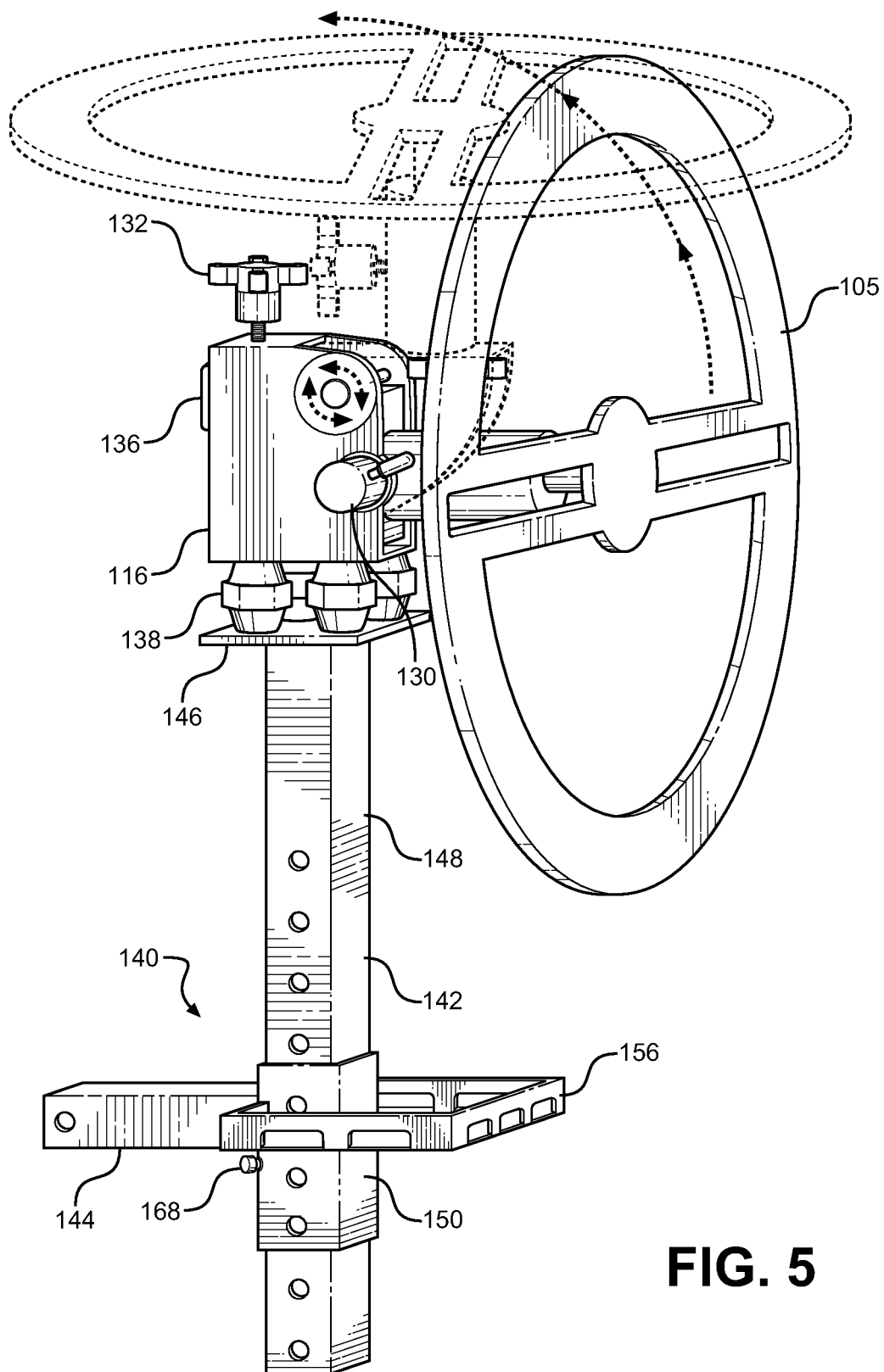
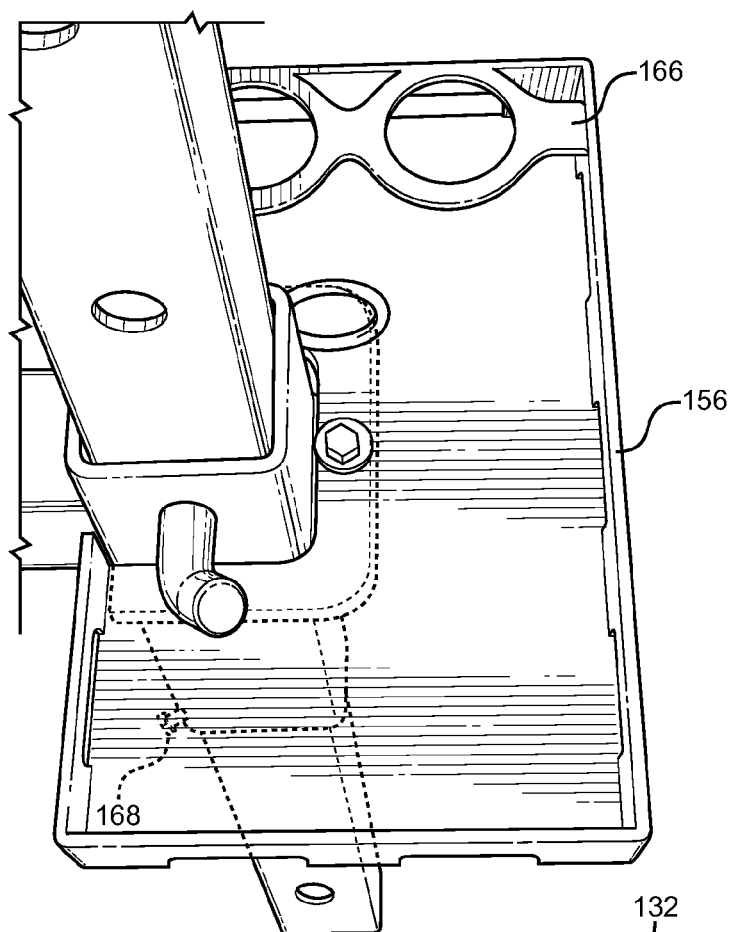


FIG. 2

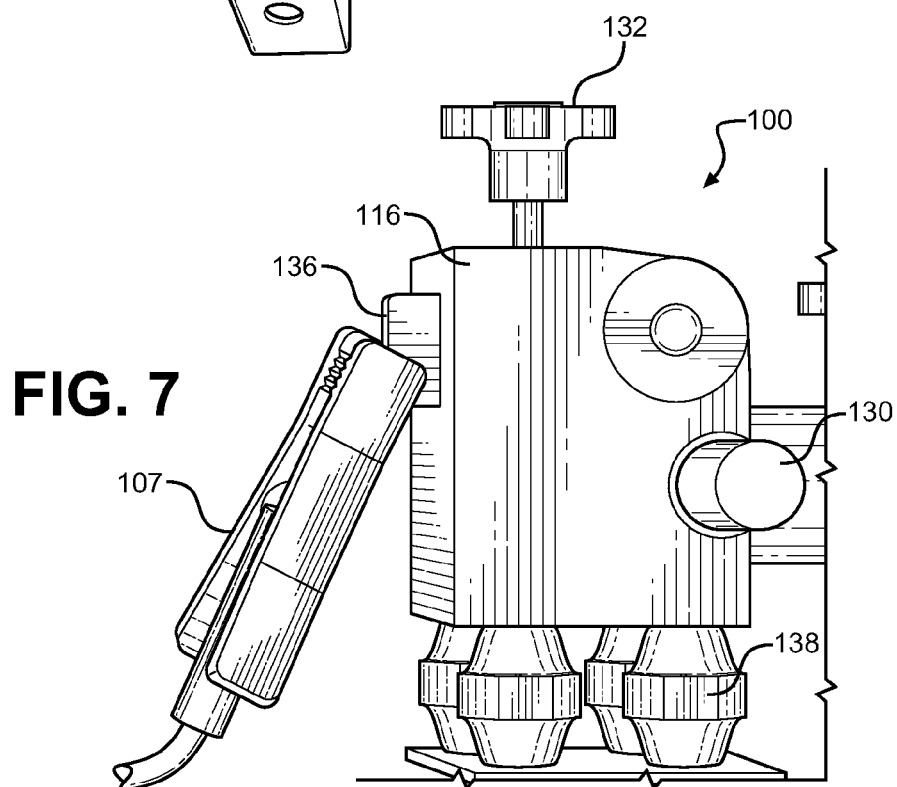




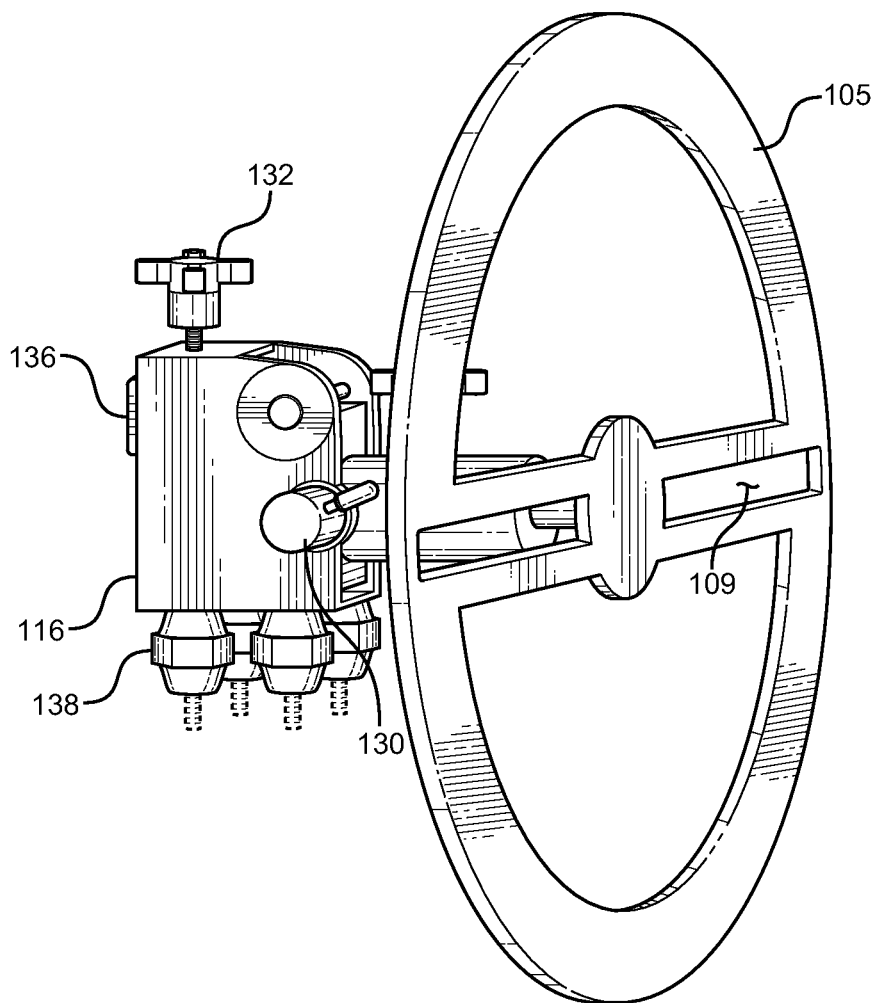
**FIG. 5**



**FIG. 6**



**FIG. 7**



**FIG. 8**

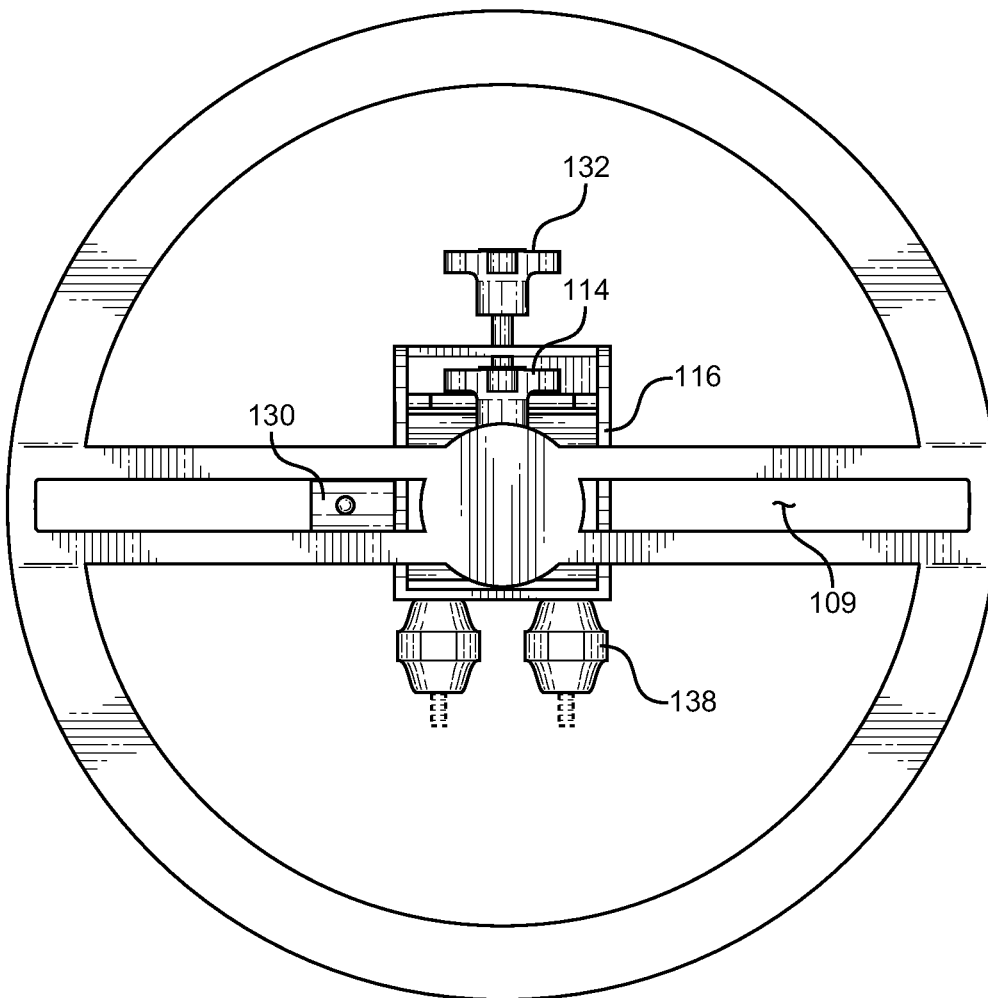


FIG. 9

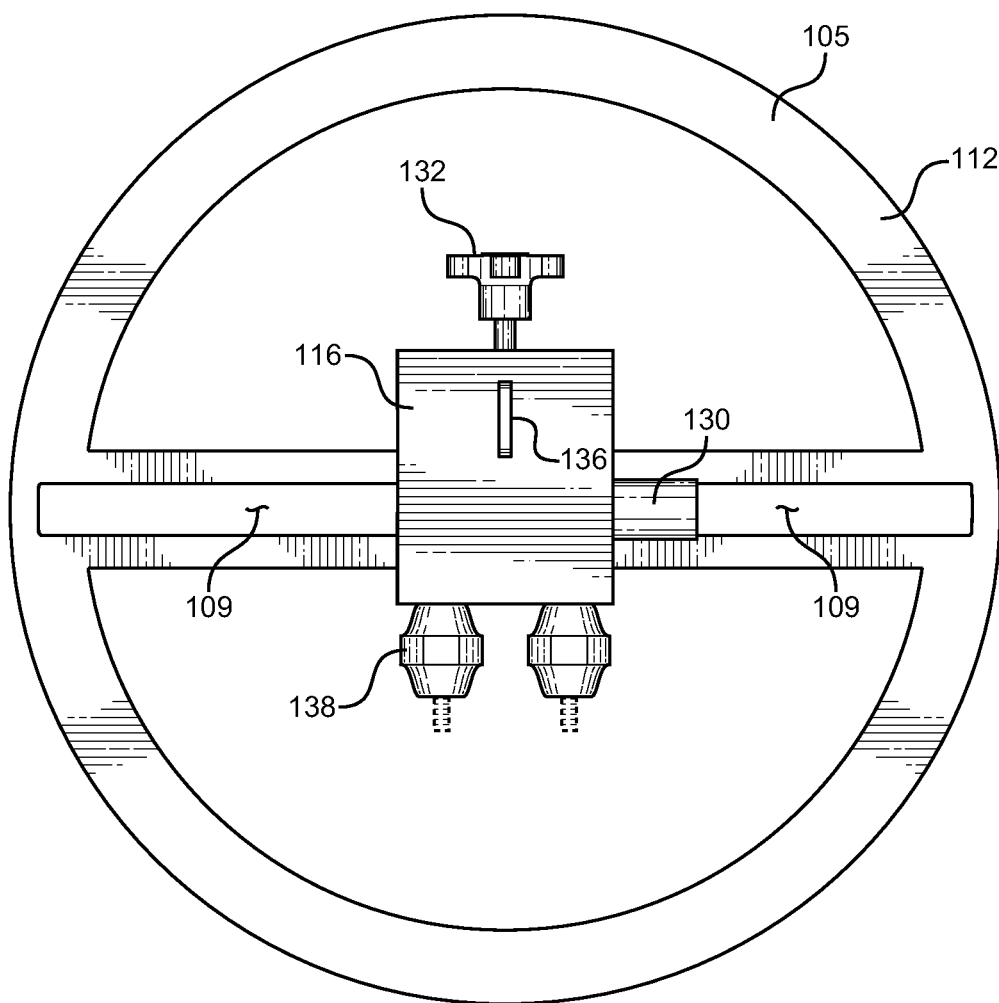


FIG. 10

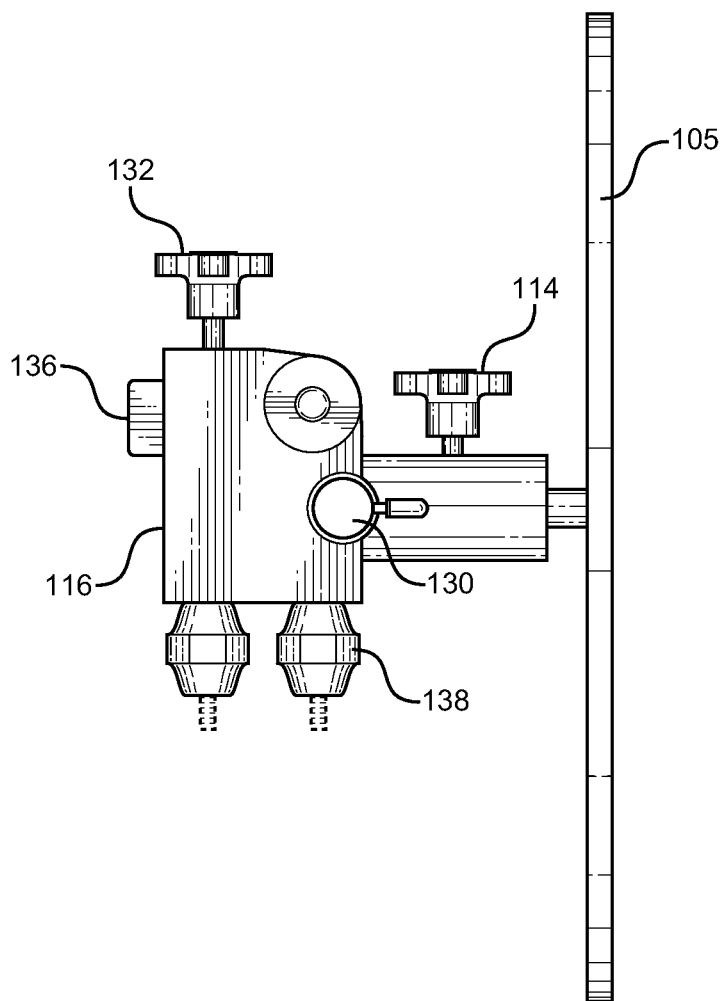


FIG. 11

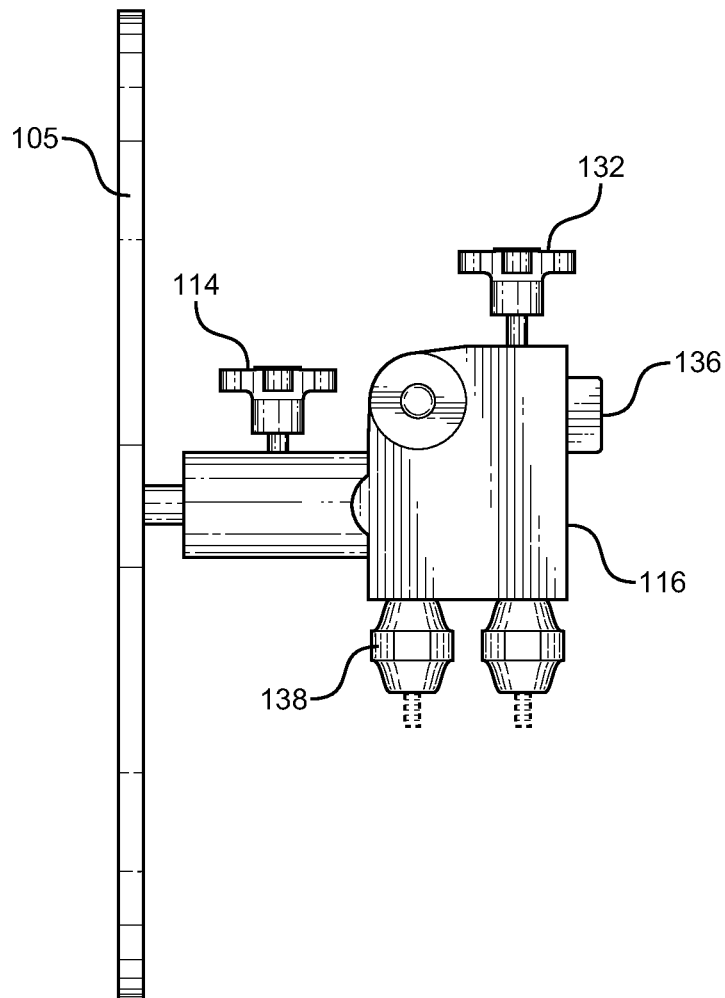
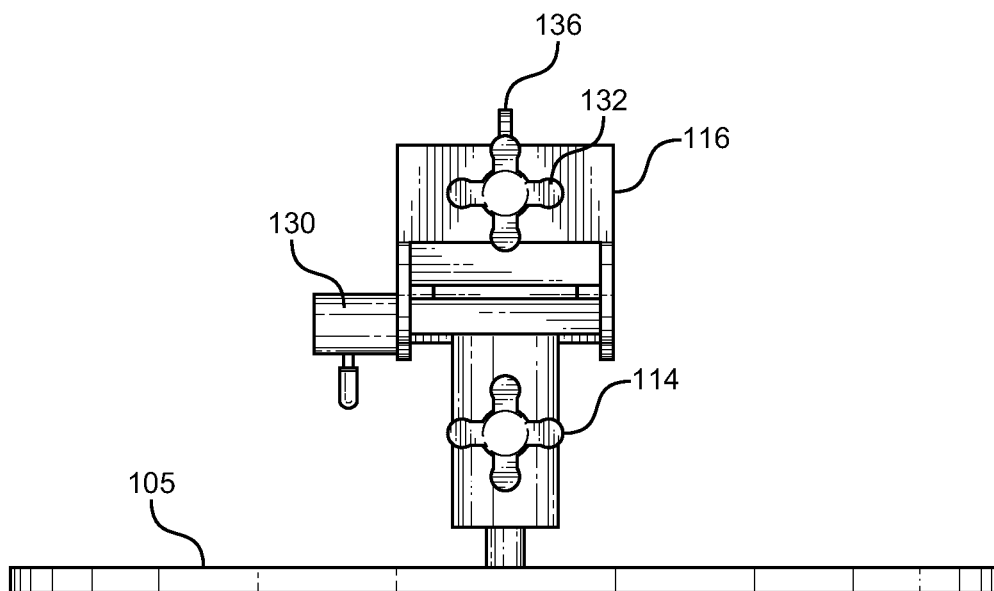
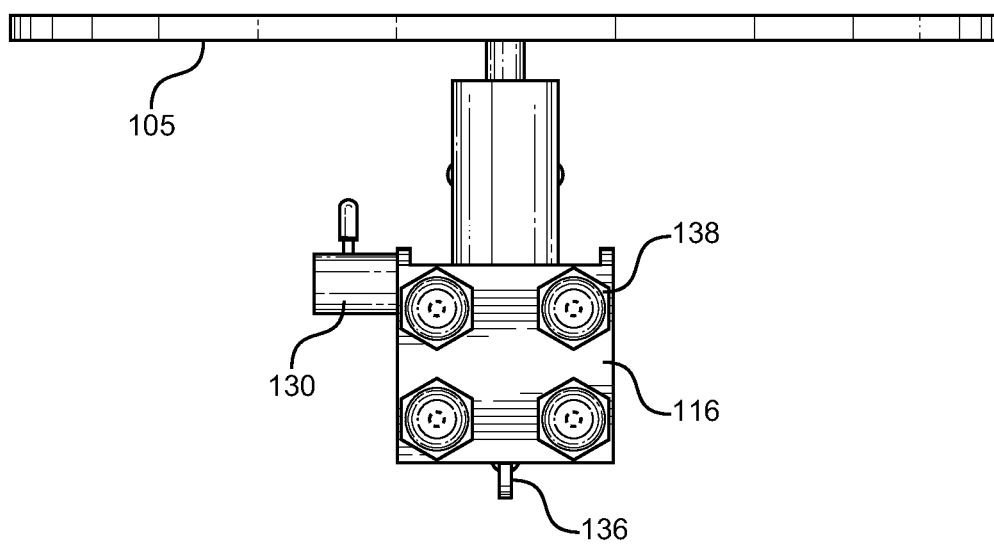


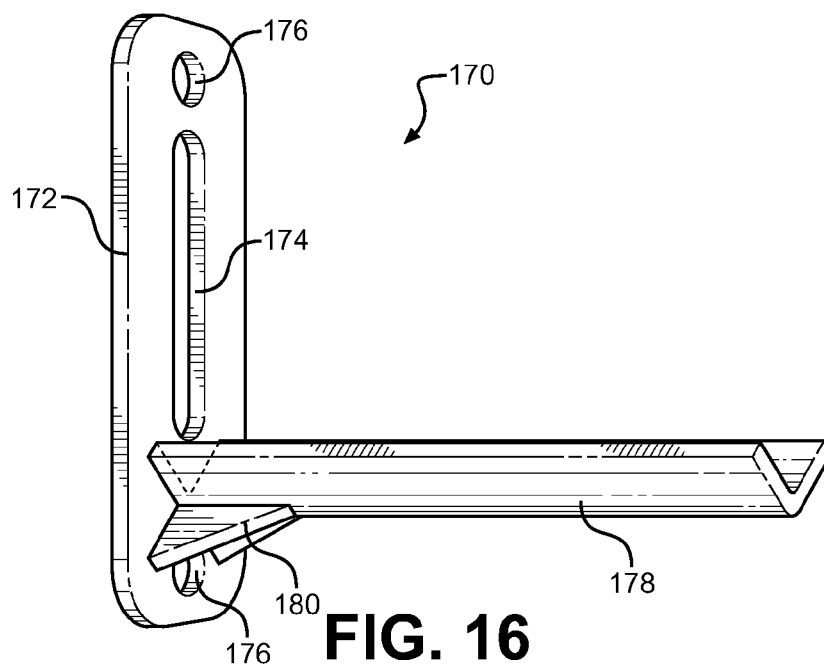
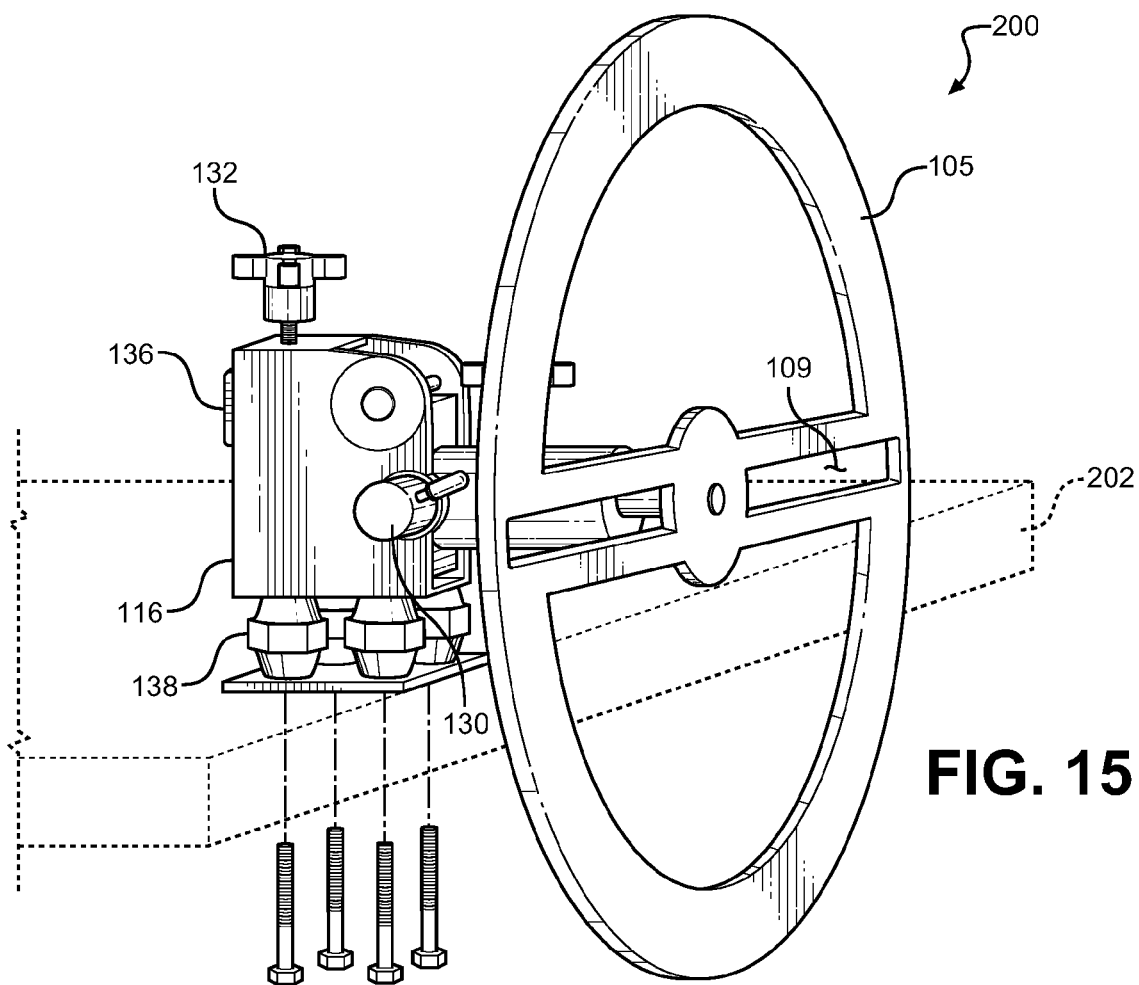
FIG. 12



**FIG. 13**



**FIG. 14**



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**WELDING ASSISTANCE SYSTEMS****CROSS-REFERENCE TO RELATED APPLICATIONS**

This application claims the benefit of U.S. Provisional Application No. 61/588,628, filed Jan. 19, 2012, the contents of which are incorporated herein by this reference and are not admitted to be prior art with respect to the present invention by the mention in this cross-reference section.

**BACKGROUND**

The present invention relates to welding assistance systems. More particularly, the present invention relates to welding assistance systems which are useful to position pipe flanges, pipe, and other piping system components for welding purposes. The present invention is useful in the oil and gas industry where piping systems must be fabricated to meet the demands of a particular environment.

**OBJECTS AND FEATURES OF THE INVENTION**

A primary object and feature of the present invention is to assist in the fabrication of piping systems. A further object and feature of the present invention is to permit rotation of a piping system component during welding. Yet another object and feature of the present invention is to provide a mechanism to assist easy installation of a piping system component such as a pipe flange or a pipe. Another object and feature of the present invention is to provide a welding assistance system that is portable permitting piping system fabrication at a location remote from a workshop. Still another object and feature of the present invention is to provide mechanisms to pivot and level the piping components to be welded (which ensures proper "two-hole" configurations). Yet another object and feature of the present invention is to provide a welding assistance system that is height adjustable. Further still, another object and feature of the present invention is to provide electrical safeguards which give a welder piece of mind when using the system, especially in remote locations.

A further primary object and feature of the present invention is to provide such a system that is efficient and handy. Other objects and features of this invention will become apparent with reference to the following descriptions.

In accordance with a preferred embodiment hereof, this invention provides a welding assistance system comprising a piping system component holder to securely hold one or more piping system components wherein said piping system component holder comprises one or more surface on which a piping system component is held and a shaft extending away from at least one of said one or more surfaces; a receiver for receiving said shaft; wherein said piping system component holder is rotatable within said receiver; wherein said receiver is connected to a pivot component to pivot said piping system component holder between a horizontal orientation and a vertical orientation; and a vehicle attachment system to attach said welding assistance system to a vehicle. Also, it provides such a welding assistance system further comprising a piping system component holder rotation locking device wherein rotation of said piping system component holder may be selectively locked. Additionally, it provides such a welding assistance system further comprising a pivot locker to lock said piping system component holder in a horizontal orientation and a pivot locker release to release said piping system component holder so that said piping system component holder may move to an orientation other than a horizontal

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orientation. Moreover, it provides such a welding assistance system further comprising a pitch adjuster to adjust the pitch of said piping system component holder. Also, it provides such a welding assistance system further comprising a ground clamp attachment structure. Additionally, it provides such a welding assistance system further comprising at least one electrical insulator to prevent electrical conduction into components connected with said welding assistance system. Moreover, it provides such a welding assistance system according further comprising a height adjuster to adjust the height of said piping system component holder. Also, it provides such a welding assistance system further comprising a vibration preventer to prevent vibration of said welding assistance system. Additionally, it provides such a welding assistance system further comprising a tray. Moreover, it provides such a welding assistance system further comprising a pipe support adapter, connectable to piping system component holder, to support and position a pipe.

In accordance with another preferred embodiment hereof, this invention provides a welding assistance system comprising a piping system component holder to securely hold one or more piping system components; wherein said piping system component holder comprises one or more surface on which a piping system component is held and a shaft extending away from at least one of said one or more surfaces; a receiver for receiving said shaft; wherein said piping system component holder is rotatable within said receiver; and at least one electrical insulator to prevent electrical conduction into components connected with said welding assistance system. Also it provides such a welding assistance system wherein said receiver is connected to a pivot component to pivot said piping system component holder between a horizontal orientation and a vertical orientation. Additionally it provides such a welding assistance system further comprising a piping system component holder rotation locking device wherein rotation of said piping system component holder may be selectively locked. Moreover it provides such a welding assistance system further comprising a pivot locker to lock said piping system component holder in a horizontal orientation and a pivot locker release to release said piping system component holder so that said piping system component holder may move to an orientation other than a horizontal orientation. Also it provides such a welding assistance system further comprising a pitch adjuster to adjust the pitch of said piping system component holder. Additionally it provides such a welding assistance system further comprising a ground clamp attachment structure. Moreover it provides such a welding assistance system wherein said welding assistance system is connected to a table. Also, it provides such a welding assistance system further comprising a pipe supporter adapter to support attaching a pipe to said piping system component holder.

In accordance with yet another preferred embodiment hereof, this invention provides a welding assistance system comprising a piping system component holder to securely hold one or more piping system components; said piping system component holder having a wheel-shaped portion and a shaft extending away from said wheel-shaped portion wherein said wheel-shaped portion has one or more surfaces on which a piping system component is held and one or more slots to assist in securing a piping system component to said piping system component holder; a pivot assembly having a base member and a pivot member, said pivot member pivotally connected with said base member; wherein said pivot member comprises a receiver structured and arranged to receive said shaft of said piping system component holder; wherein said piping system component holder is rotatable

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within said receiver; wherein said base member is connected to one or more electrical insulators to prevent electrical conduction into components connected with said welding assistance system; and said one or more electrical insulators connected with a bottom surface of said pivot member. Also, it provides such a welding assistance system further comprising a vehicle attachment system; said vehicle attachment system comprising a height adjustment member and a vehicle hitch connection member; said height adjustment member comprising an upper plate and a tubular member extending downward therefrom; said tubular member comprising one or more height adjustment apertures; said vehicle hitch connection member comprising a vehicle hitch male member structured and arranged to connect with a vehicle hitch and a sleeve member to receive said tubular member of said height adjustment member; wherein said tubular member of said height adjustment member slidably engages said sleeve member; wherein said sleeve member comprises an upper portion and a bottom portion and at least one aperture associated with said upper portion and at least one aperture associated with said bottom portion; wherein said at least one aperture associated with said upper portion is spaced a first distance from said central portion and said at least one aperture associated with said bottom portion is spaced a second distance from said central portion; wherein said first distance and said second distance are different.

This invention also provides each and every novel feature, element, combination, step.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows a perspective view illustrating a welding assistance system according to a preferred embodiment of the present invention.

FIG. 2 shows an exploded view of the welding assistance system of FIG. 1 according to a preferred embodiment of the present invention.

FIG. 3 shows a cross-section of the pivot assembly of the welding assistance system according to a preferred embodiment of the present invention.

FIG. 4 is a perspective view of the welding assistance system of FIG. 1 illustrating the rotation of the piping system component holder.

FIG. 5 is a perspective view of the welding assistance system of FIG. 1 illustrating the ability of piping system component holder to pivot.

FIG. 6 shows a partial perspective view of the welding assistance system of FIG. 1.

FIG. 7 shows a partial perspective view of the back of the upper portion of the welding assistance system of FIG. 1.

FIG. 8 shows a perspective view of a welding assistance system according to a preferred embodiment of the present invention.

FIG. 9 shows a front view of the welding assistance system of FIG. 8.

FIG. 10 shows a back view of the welding assistance system of FIG. 8.

FIG. 11 shows a right side view of the welding assistance system of FIG. 8.

FIG. 12 shows a left side view of the welding assistance system of FIG. 8.

FIG. 13 shows a top view of the welding assistance system of FIG. 8.

FIG. 14 shows a bottom view of the welding assistance system of FIG. 8.

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FIG. 15 shows a perspective view of an alternative embodiment of the welding assistance system according to another preferred embodiment of the present invention.

FIG. 16 shows a perspective view of pipe adapter according to a preferred embodiment of the present invention.

#### DETAILED DESCRIPTION OF THE BEST MODES AND PREFERRED EMBODIMENTS OF THE INVENTION

FIG. 1 shows a perspective view illustrating a welding assistance system according to a preferred embodiment of the present invention. The welding assistance system of the present invention provides several features which improve the workability by a welder for convenience and safety.

Primarily, the welding assistance systems of the present invention permit convenient attachment of piping system components, such as, for example, a pipe flange, to a rotatable piping system component holder 105. The welding assistance systems hereof further provide leveling assistance so that the attached piping system components may be leveled appropriately. Additionally, the ability to rotate piping system component holder 105 allows a welder to rotate attached items to effect welding with one hand while holding the electrode holder of an arc welder in a stationary position with the other hand. Since the welder does not have to reposition the electrode holder, the result is a better weld applied to the piping system components. Improved welding is important, for example, in oil and gas field applications to avoid future leakage or breakage problems. Additionally, the welding assistance systems hereof provide much adjustability in both location (i.e., in one or more preferred embodiment, the system is portable) and in height. Also, the system has safety features including components that prevent electrical conductivity into components connected with the system hereof. In one preferred embodiment, the welding assistance system is connected to a vehicle which has an electrical system. By providing electrical insulators between the vehicle and the welding assistance system, the vehicle's electrical system is protected from electric conductivity that may be transferred throughout the welding assistance system.

In a preferred embodiment of the present invention, welding assistance system 100 is preferably connected with vehicle 101, as shown. The vehicle connection permits transport of welding assistance system 100 to various locations for fabrication of piping systems at remote locations, such as in an oil and gas exploration field.

Welding assistance system 100 is used by welders to assist welding primarily tubular components such as piping system components (e.g., pipe flanges and pipes). Piping system component holder 105 securely holds those piping system components to be welded together. The welder rotates piping system component holder 105 and simultaneously holds the electrode of an arc welder at the desired welding location. In this way, the electrode holder does not need to be repositioned to weld the piping components, instead the materials may be rotated through the path of the electrode.

With reference to FIG. 7, welding assistance system 100 includes an attachment for the arc welder's ground clamp. FIG. 1 shows ground cable 107 shown connected to welding assistance system 100. In FIG. 1, the arc welder is shown on the ground. However, in most situations, the arc welder will be stowed on vehicle 101 during use.

FIG. 2 shows an exploded view of the welding assistance system of FIG. 1 according to a preferred embodiment of the present invention.

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Welding assistance system **100** preferably comprises piping system component holder **105**, as shown. Piping system component holder **105** is preferably wheel-shaped, as shown. The wheel shape is preferred as it provides a surface area that may be easily gripped and rotated with a free hand. Additionally, the circumference of the wheel is preferably larger than the circumference of any attached piping system component so that piping system component holder **105** may be rotated without touching the piping system component pieces being welded. In one preferred embodiment, the diameter of piping system component holder **105** is twenty-one inches. Other diameters of piping system component holder **105** may suffice depending on the application.

Piping system component holder **105** preferably has as arrangement spaces or slots which assist in securing a piping system component to piping system component holder **105**. FIG. 4 shows a pipe flange connected to piping system component holder **105**. Pipe flanges are, generally speaking, circular and typically have bolt apertures positioned on the outer flange portion of the pipe flange. In constructing piping system in oil and gas fields, it is necessary to construct piping systems with custom shapes. Attaching a pipe to a pipe flange is one common task for welders in oil and gas fields. Using the systems hereof, a pipe flange may be bolted to piping system component holder **105** by passing bolts through the appropriate apertures in the pipe flange and through slots **109** of piping system component holder **105**. The bolts are tightened on the opposite surface of the piping system component holder **105** thereby securely holding the pipe flange. With the pipe flange securely held, piping system component holder **105** may spin without risk of having the pipe flange fall.

In a preferred embodiment, piping system component holder **105** has front surface **111** and back surface **112**, as shown. A shaft **106** extends away from the back surface **112** of piping system component holder **105**, as shown. Shaft **106** fits via a friction fit into bearing hub **120**, as shown. The friction fit is one which permits shaft **106** to rotate within bearing hub **120**. Bearing hub **120** preferably comprises two bearings **125** at either end of the bearing hub, as shown. The shaft is locked within bearing hub **120** using snap rings **123** (see FIG. 3) positioned outside the bearings **125**, as shown. Preferably, shaft **106** contains a groove which, when the groove contacts the snap ring, assists in keeping piping system component holder **105** secured so that it does not slide out of bearing hub **120**.

Knobbed setscrew **114**, when tightened, exerts force of shaft **106** thereby preventing piping system component holder **105** from rotating. When knobbed setscrew **114** is released, piping system component holder **105** is capable of rotation. A welder will tighten knobbed setscrew **114** when attaching the piping system component to piping system component holder **105** and when leveling the piping system components to be welded. A grease fitting **122** is preferably present on the underside of bearing hub **120** to provide lubrication.

Welding using the systems hereof will generally be performed with front surface **111** of wheel in a vertical orientation (the orientation shown in FIG. 1). However, it is inefficient to attach a heavy item—such as a pipe flange—with front surface **111** in a vertical orientation. Pivot assembly **115** allows piping system component holder **105** to be pivoted in various orientations.

Pivot assembly **115** preferably comprises base member **116** and pivot member **117** connected via a pivot arrangement, as shown.

Pivot member **117** is preferably connected to bearing hub **120**, as shown. Pivot member **117** further comprises pin **124**

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which connects to pivot connector **126** (preferably comprised of bearings) of base member **116**, as shown. Pivot member **117** also comprises aperture **128** which engages twist lock plunger pin **130** when piping system component holder **105** is pivoted upwards into a horizontal orientation as shown in dotted lines in FIG. 5. Twist lock plunger pin **130** is used as a pivot locker to lock piping system component holder **105** in a horizontal orientation. Twist lock plunger pin **130** comprises a pivot locker release that disengages twist lock plunger pin **130** from aperture **128** so that said piping system component holder **105** may move to an orientation other than a horizontal orientation. Under appropriate circumstances, other positions and/or numbers of apertures in pivot member **117** may suffice to engage with twist lock plunger pin **130** to lock piping system component holder **105** in a variety of orientations, such as, for example, 45 degrees, 30 degrees, etc.

Base member **116** has knobbed setscrew **132** on the top surface of base member **116**, as shown. Knobbed setscrew **132** is used to perform fine adjustment of the pitch of piping system component holder **105**. When knobbed setscrew **132** is tightened, it pushes down on upper surface **134** of pivot member **117** and pitches the angle of piping system component holder **105** in an upward direction. When knobbed setscrew **132** is loosened, piping system component holder **105** will pitch in a downward angle. This feature is useful when leveling the attached piping system components prior to welding. For example, when leveling a pipe flange using a “two-hole pin” method, two two-hole pins are inserted into two same level pipe flange holes. The two hole-pins typically contain a bubble level. Thus, the pipe flange may be leveled vertically using the bubble levels in the two-hole pins. Additional leveling may be done by using a secondary level that is laid across the two two-hole pins. The pipe flange may now be leveled by turning piping system component holder **105** as shown in FIG. 4 and locking knobbed setscrew **114** when leveling has been achieved.

Base member **116** and pivot member **117** are preferably constructed by welding various plates together. The underside of pivot member **117** may be braced with material spanning the sidewalls to add strength to the system.

Base member **116** preferably comprises grounding lug **136** which is preferably welded to the back of base member **116**. Grounding lug **136** is useful to conveniently connect the ground clamp of an arc welder (see FIG. 7).

Base member **116** is preferably connected with one or more electrical standoff insulators **138**. In the preferred embodiment shown in FIG. 2, four electrical standoff insulators **138** are shown. Although four isolators are preferred, other numbers of electrical standoff insulators and configurations may suffice. The electrical standoff insulators **138** are preferably made of fiberglass-reinforced thermo-set polyester. One highly preferred electrical standoff insulator is part number 4200-S6 made available by Storm Copper Components of Decatur, Tenn. With reference to FIG. 3, each electrical standoff insulator has a threaded opening at either end to receive a bolt. The electrical standoff insulators also preferably have a large center post. The remainder of each electrical standoff insulator is preferably solid, as shown.

The electrical standoff insulators protect the components connected to the welding assistance system. FIG. 1 shows welding assistance system **100** connected to vehicle **101**. The inventor has determined that placement of electrical standoff insulators in at least the position show in FIG. 2 protects the electrical components of the vehicle from heat and electrical conductivity from the arc welder. Absence of the electrical standoff insulators may result in damage to the vehicle's electrical system.

The bottom surface of base member **116** preferably contains one or more apertures for bolts to pass through and connect with the threaded openings of the electrical standoff insulators (see FIG. 3).

Welding assistance system **100** preferably comprises vehicle mounting assembly **140**, as shown in exploded view in FIG. 2. Vehicle mounting assembly **140** has two main components: height adjustment bar **142** and receiver hitch mount **144**.

Height adjustment bar **142** preferably comprises top mount plate **146** and a preferably square-shaped tube **148** connected thereto. Square-shaped tube **148** is most preferably square shaped; however, under appropriate circumstances, other shapes, such as circular, triangular, etc., may suffice. Top mount plate **146** preferably comprises apertures through which bolts are passed and connected to the bottom opening of electrical standoff insulators (see FIG. 2 and FIG. 3). Square-shaped tube **148** preferably comprises a number of apertures preferably sized to receive a steel pin to lock height adjustment bar **142** at a desired height.

Receiver hitch mount **144** preferably comprises sleeve **150** for passage of height adjustment bar **142**, tray flange **152**, and male receiver hitch connector **154**. Male receiver hitch connector **154** is preferably square-shaped and sized to fit into a receiver-type vehicle hitch. Male receiver hitch connector **154** comprises aperture **157** which assists in securing receiver hitch mount **144** to a vehicle.

Sleeve **150** is preferably sized to accommodate height adjustment bar **142**, as shown. When unsecured, height adjustment bar **142** may slide freely within sleeve **150**. Sleeve **150** preferably comprises two distinct apertures, aperture **158** positioned in an upper portion of sleeve **150** and aperture **160** positioned in a bottom portion of sleeve **150**, as shown. Aperture **158** and aperture **160** are distinct in that they are positioned at different distances a given central portion of sleeve **150**, such as tray flange **152**, as shown. By virtue of different spacing of the apertures on sleeve **150**, receiver hitch mount **144** can be used in at least two orientations.

In the orientation shown in FIG. 5, the aperture spacing in the lower part of sleeve **150** is further from tray flange **152** than the aperture spacing in the upper part of sleeve **150**. If receiver hitch mount **144** is rotated 180 degrees, then the aperture spacing in the upper part of sleeve **150** is further from tray flange **152** than the aperture spacing in the lower part of sleeve **150**. Thus, it can be seen that receiver hitch mount **144** may be rotated in at least two 180 orientations to provide varying degrees of height adjustment. According to a preferred embodiment of the present invention, the apertures in sleeve **150** are preferably spaced to allow a four-inch height adjustment in one orientation of sleeve **150** and a two-inch height adjustment for the other orientation. It is noted that other aperture distances may suffice. Additionally, other configurations may be possible such as having additional tube components arranged in an orthogonal orientation relative to sleeve **150**. Additionally, other shapes of the male receiver hitch connector **154** may suffice, so long as they are held securely within receiver tube mount.

The variable height adjustment feature is useful for multiple users who may be different heights. Also, the remote terrain may affect how a user wishes to adjust the height of the system. Additionally, the piping system to be configured may require choosing one height adjustment orientation over another.

Welding assistance system **100** preferably comprises tray **156**, as shown. Tray **156** is preferably connected to tray flange **152** with one or more bolts (see FIG. 6). Tray **156** conveniently holds bolts, levels, spacing bands, and any other tools

used in pipe fabrication. The tray has a designated area suited for holding two-hole pins. Tray **156** may be removed and may be used with sleeve **150** in either orientation mentioned above by unbolting tray **156** from the tray flange **152**, rotating receiver hitch mount **144** by 180 degrees, and bolting tray **156** back to tray flange **156**.

Male receiver hitch connector **154** is structured and arranged to slide within a vehicle receiver-type hitch. Male receiver hitch connector **154** comprises aperture **157** which assists in securing welding assistance system **100** to vehicle **101** when used in conjunction with the vehicle's receiver-type hitch aperture. It is noted that a receiver-type hitch may also be connected with a structure such as a table. In such a preferred embodiment, male receiver hitch connector **154** would be inserted into the table-mounted receiver-type hitch.

FIG. 3 shows a cross-section of the pivot assembly of the welding assistance system according to a preferred embodiment of the present invention. FIG. 3 further illustrates that knobbed setscrew **114** and knobbed set screw **132** may be adjusted (i.e., tightened and/or loosened). As discussed above, knobbed setscrew **114**, when tightened, presses against shaft **106** of piping system component holder **105**. When so tightened, piping system component holder **105** is locked in place and prevented from rotating. A welder will typically lock rotation of piping system component holder **105** when attaching the piping system component or when leveling an attached piping system component. Also as discussed above, knobbed setscrew **132** may be tightened or loosened to level a piping system component attached to piping system component holder **105**. When knobbed setscrew **132** is tightened, the top surface of pivot member **117** is pushed down tilt towards an upward direction. When knobbed setscrew **132** is loosened, force is released from the top surface of pivot member **117**. As the force is released, pivot member **117** will tilt in the opposite direction.

FIG. 3 further shows the interior of bearing hub **120** which preferably includes bearings **125** positioned at either end of bearing hub **120** with snap rings **123** assisting securing shaft **106** of piping system component holder **105** in place.

FIG. 3 also shows the cross section of electrical standoff insulators **138**. Electrical standoff insulators **138** insulators are mostly solid but have threaded openings at either end for attachment to base member **116** and top mount plate **146** (or to a surface, such as a table, as shown in FIG. 15).

FIG. 4 is a perspective view of the welding assistance system of FIG. 1 illustrating the rotation of piping system component holder **105**. Piping system component holder **105** may freely move in either direction when knobbed setscrew **114** is not clamping down on shaft **106** of piping system component holder **105**. A pipe flange is shown bolted to piping system component holder **105**. A pipe is shown in dotted lines to illustrate connection to the pipe flange. A welder will temporarily attach the pipe to the pipe flange and then rotate piping system component holder **105** while contacting the desired welding joint with the arc welder. As stated above, the advantage is that the material to be welded may be passed through the electrode holder of the arc welder rather than repositioning the electrode holder around the piece to be welded. With tubular pieces, such as pipes and pipe flanges, rotating the joint through the path of the electrode holder will give a more uniform weld. Using such an improved welding technique will produce more robust piping systems.

FIG. 5 is a perspective view of the welding assistance system of FIG. 1 illustrating the ability of piping system component holder **105** to pivot. With reference to FIGS. 2 and 5, piping system component holder **105** preferably pivots about pivot point located at pivot connector **126** (see FIG. 2),

as shown. Piping system component holder **105** can be oriented in a vertical orientation and a horizontal orientation (shown in dotted lines). When tilting piping system component holder **105** upward, and to its maximum position, twist lock plunger pin **130** engages aperture **128** in pivot member **117** locking piping system component holder **105** in the horizontal orientation shown in dotted lines. To release piping system component holder **105** from its locked position, the release on twist lock plunger pin **130** is actuated disengaging twist lock plunger pin **130** from aperture **128**. Once disengaged, piping system component holder **105** can be swung down into the vertical position shown.

During welding, the welder may lock piping system component holder **105** to load and secure a pipe flange or other piping system component onto piping system component holder **105**. Additionally, for certain jobs, it may be desired to weld with the piping system component holder **105** in the horizontal position.

FIG. **6** shows a partial perspective view of the welding assistance system of FIG. **1**. FIG. **6** shows tray **156** bolted onto tray flange **152**. Tray **156** has raised sidewalls to various items. Preferably, tray **156** has two two-hole pin holders **166** to temporarily stow a set of two-hole pins.

An anti-wobble, or vibration prevention, mechanism is also included which prevents the components of welding assistance system **100** from wobbling or vibrating with welding assistance system **100** attached to a vehicle. In one preferred embodiment, the anti-wobble mechanism comprises bolt **168** which pierces the edge of at least one of the square edges of the bottom mount sleeve **150**, as shown. Bolt **168** preferably engages height adjustment bar **142** through sleeve **150** to prevent height adjustment bar **142** or its connected components from wobbling or vibrating.

FIG. **7** shows a partial perspective view of the back of the upper portion of the welding assistance system of FIG. **1**. As discussed above, base member **116** preferably has grounding lug **136** welded to the back surface of base member **116**. The ground clamp **107** of the arc welder may be conveniently attached to grounding lug **136**, as shown.

FIG. **8** shows a perspective view of a welding assistance system according to a preferred embodiment of the present invention. FIG. **9** shows a front view of the welding assistance system of FIG. **8**. FIG. **10** shows a back view of the welding assistance system of FIG. **8**. FIG. **11** shows a right side view of the welding assistance system of FIG. **8**. FIG. **12** shows a left side view of the welding assistance system of FIG. **8**. FIG. **13** shows a top view of the welding assistance system of FIG. **8**. FIG. **14** shows a bottom view of the welding assistance system of FIG. **8**.

FIG. **15** shows a perspective view of an alternative embodiment of the welding assistance system according to another preferred embodiment of the present invention. FIG. **15** shows a welding assistance system **200** which is substantially similar to welding assistance system **100** except that welding assistance system **200** is attached to surface **202**. In one preferred embodiment, surface **202** is a table. The remaining portions of the welding assistance system **200** function as previously described with respect to welding assistance system **100**. Welding assistance system **200** is preferably secured to surface **202** using bolts, as shown.

FIG. **16** shows a perspective view of pipe adapter **170** according to a preferred embodiment of the present invention. Pipe adapter **170** preferably comprises plate **172** with central slot **174** and two apertures **176**. Pipe support **178** extends outwardly from one end of pipe adapter **170**, as shown. In the preferred embodiment shown in FIG. **16**, pipe support **178** is preferably "V-shaped" and forms a support for tubular pipes.

Structural bracing **180** may be added to provide added strength to pipe support **178** in its cantilevered state, as shown.

To use the pipe adapter **170**, bolts are passed through apertures **176** of pipe adapter **170** and through slots **109** in piping system component holder **105**. The bolts secure the pipe adapter to piping system component holder **105**. In one preferred embodiment, piping system component holder **105** comprises pipe adapter guide **182**, as shown in FIG. **1**. According to a preferred embodiment, pipe adapter guide **182** is additional weld material positioned in the center of piping system component holder **105**. Pipe adapter guide **182** assists in centering central slot **174** onto piping system component holder **105**.

Once pipe adapter **170** is secured to piping system component holder **105**, a pipe is placed onto pipe support **178**. The supported pipe may be chained or otherwise held firmly against pipe support **178**. Once pipe is held securely in place, the welding assistance system may be used accordingly.

Although applicant has described applicant's preferred embodiments of this invention, it will be understood that the broadest scope of this invention includes modifications such as diverse shapes, sizes, and materials. Such scope is limited only by the below claims as read in connection with the above specification. Further, many other advantages of applicant's invention will be apparent to those skilled in the art from the above descriptions and the below claims.

What is claimed is:

1. A welding assistance system comprising:

- a) a piping system component holder to securely hold at least one piping system component;
- b) said piping system component holder comprising one or more surfaces on which at least one piping system component is held and a shaft extending away from at least one of said one or more surfaces;
- c) a receiver for receiving said shaft of said piping system component holder;
- d) said piping system component holder rotatable within said receiver;
- e) said receiver connected to a pivot assembly that allows a user to pivot said piping system component holder between a horizontal orientation and a vertical orientation;
- f) said pivot assembly comprising a pivot member in a pivotal connection with a base member,
- g) said pivot member comprising
  - i) a first plate engaged with said receiver,
  - ii) a second plate connected with said first plate, said second plate forming an upper sidewall of said pivot member,
  - iii) a third plate connected to said first plate and said second plate forming a left sidewall of said pivot member,
  - iv) a fourth plate connected to said first plate and said second plate forming a right sidewall of said pivot member, and
  - v) a pin connected with said second plate of said pivot member;
- h) said base member comprising
  - i) a bottom plate,
  - ii) a rear plate connected with said bottom plate,
  - iii) a left plate connected with said bottom plate and said rear plate,
  - iv) a right plate connected with said bottom plate and said rear plate, and

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- v) a pivot connector that engages said pin connected with said second plate of said pivot member that permits pivoting said pivot assembly relative to said base member, and
- vi) said left plate of said base member and said right plate of said base member are positioned outside of said third plate of said pivot member and said fourth plate of said pivot member;
- i) said base member comprising an upper plate connected with said rear plate of said base member, said left plate of said base member, and said right plate of said base member; said upper plate positioned above said second plate of said pivot assembly and said upper plate comprising a knobbed setscrew that passes through said upper plate and contacts said second plate of said pivot assembly when said piping system component holder is in a vertical orientation so that when said knobbed setscrew is tightened, said piping system component holder is angled upward to assist leveling said piping system component holder, and when said knobbed setscrew is loosened, said piping system component holder is angled downward to assist leveling said piping system component holder;
- j) a mechanism that locks said piping system component holder in a horizontal orientation via structure comprising an aperture on said pivot member that engages a locking pin only when said piping system component holder is moved to a horizontal position and said locking pin must be released before moving said piping system component holder from a horizontal orientation, and, when said locking pin is released, said aperture on said pivot member is not occupied, and said piping system component holder moves freely between a horizontal orientation to a vertical orientation, and said piping system component holder is maintained in a vertical orientation by contact of said knobbed setscrew with said second plate of said pivot assembly, and said piping system component holder is configured to move freely from a vertical orientation to a horizontal orientation by tilting the piping system component holder upward without mechanical interference from said knobbed setscrew even when said knobbed setscrew is tightened.
- 2. The welding assistance system according to claim 1 further comprising a piping system component holder rotation locking device wherein rotation of said piping system component holder may be selectively locked.
- 3. The welding assistance system according to claim 1 further comprising a pivot locker to lock said piping system component holder in a horizontal orientation and a pivot locker release to release said piping system component holder so that said piping system component holder may move to an orientation other than a horizontal orientation.
- 4. The welding assistance system according to claim 1 further comprising a pitch adjuster to adjust the pitch of said piping system component holder.
- 5. The welding assistance system according to claim 1 further comprising a ground clamp attachment structure.
- 6. The welding assistance system according to claim 1 further comprising at least one electrical insulator to prevent electrical conduction into components connected with said welding assistance system.
- 7. The welding assistance system according to claim 1 further comprising a height adjuster to adjust the height of said piping system component holder.
- 8. The welding assistance system according to claim 1 further comprising a vibration preventer to prevent vibration of said welding assistance system.

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- 9. The welding assistance system according to claim 1 further comprising a tray.
- 10. The welding assistance system according to claim 1 further comprising a pipe support adapter, connectable to piping system component holder, to support and position a pipe.
- 11. The welding assistance system according to claim 1 wherein said welding assistance system is connected to a table.
- 12. The welding assistance system according to claim 1 further comprising a vehicle attachment system to attach said welding assistance system to a vehicle.
- 13. The welding assistance system according to claim 12, said vehicle attachment system comprising:
  - a) a height adjustment member and a vehicle hitch connection member;
  - b) said height adjustment member comprising an upper plate and a tubular member extending downward therefrom;
  - c) said tubular member comprising one or more height adjustment apertures;
  - d) said vehicle hitch connection member comprising a vehicle hitch male member structured and arranged to connect with a vehicle hitch and a sleeve member to receive said tubular member of said height adjustment member;
  - e) wherein said tubular member of said height adjustment member slidably engages said sleeve member;
  - f) wherein said sleeve member comprises an upper portion and a bottom portion and a central portion and at least one aperture associated with said upper portion and at least one aperture associated with said bottom portion;
  - g) wherein said at least one aperture associated with said upper portion is spaced a first distance from said central portion and said at least one aperture associated with said bottom portion is spaced a second distance from said central portion; and
  - h) wherein said first distance and said second distance are different.
- 14. The welding assistance system according to claim 1, said piping system component holder comprising a wheel shaped structure having one or more slots.
- 15. The welding assistance system according to claim 2, said rotation locking device comprising a knobbed setscrew that, when tightened, exerts force on said shaft of said piping system component holder within said receiver preventing rotation of said shaft within said receiver.
- 16. The welding assistance system according to claim 5 said rear plate of said base member comprising said ground clamp attachment structure.
- 17. The welding assistance system according to claim 6, said at least one electrical insulator comprising at least one electrical standoff insulator having threaded openings at either end; said bottom plate of said base member comprising at least one aperture; and said at least one electrical standoff insulator is secured to said base member with bolt passing through said at least one aperture of said base member and into a threaded opening of said at least one electrical standoff insulator.
- 18. The welding assistance system according to claim 10, said pipe support adapter comprising a pipe support adapter plate having a central slot and two apertures situated on opposing ends of said pipe support adapter plate and a V-shaped pipe support extending outwardly from said pipe support adapter plate.